

**LEATT**™



# Leatt® ADventure User Manual



the helmet for your neck™

[www.leatt-brace.com](http://www.leatt-brace.com)










Note: The products depicted in this user manual may vary to some degree in product graphics or color.

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## ! WARNING !

Motor Sports and racing can be dangerous. Participation in these activities can result in severe brain, head and neck injuries which may result in paralysis or death. Although the Leatt-Brace<sup>®</sup> is designed to help reduce the risk of such injuries, there is no guarantee that any injury will be prevented by the use of this or any other safety equipment. Read all instructions prior to use. Before putting on your Leatt-Brace<sup>®</sup> each time, please review and comply with the following cautions and instructions below.



-  The Leatt-Brace<sup>®</sup> cannot protect against all possible impacts and/or injuries. Although the Leatt-Brace<sup>®</sup> is designed to help reduce the risk of such injuries, there is no guarantee that any injury will be prevented by the use of this equipment. Perform any motor sport activity with caution and use/wear appropriate safety equipment.
-  For maximum performance, the Leatt-Brace<sup>®</sup> must be properly fitted and attached according to the instructions in the user manual. It is recommended that this product be used only in conjunction with a helmet with a permanent fixed chin part (e.g full-face helmet, motorcross helmet, DO NOT USE WITH A JET HELMET). Use at your own risk.
-  For maximum performance, the Leatt-Brace<sup>®</sup> must be inspected prior to each use. **STOP** using the Leatt-Brace<sup>®</sup> if any components show signs of damage or are worn, cracked, and/or deformed, or if the inside padding is deteriorated. **Leatt<sup>®</sup> Corporation recommends that the Leatt-Brace<sup>®</sup> be replaced every two 2 years under normal racing conditions.**
-  Should you experience a collision or if the Leatt-Brace<sup>®</sup> or any component shows any signs of damage, cracking, deformity and/or the inside padding is deteriorating, return the Leatt-Brace<sup>®</sup> to the seller for inspection or destroy and replace the Leatt-Brace<sup>®</sup>.
-  Common substances applied to this brace (solvent, cleaners, hair tonics, etc.) can cause damage that may be invisible to the user and compromise the effectiveness/safety of the Leatt-Brace<sup>®</sup>. Wash only with gentle soap or detergent in cold water, rinse in cold water and dry with a soft cloth.
-  Do not drill holes, paint, cut, heat, bend, apply decals or stickers, or make any other modifications to the Leatt-Brace<sup>®</sup> unless authorized in advance by the Seller. Doing so may compromise the effectiveness/safety of the Leatt-Brace<sup>®</sup>.
-  The brace has been tested using various static and dynamic tests, but has not been tested on riders under race conditions for instrumented impact assessment; this product is of a new design.
-  The brace has been tested on a wide range of users and vehicle types and should fit you and your vehicle, if not, minor adjustments may be required for proper fit. Failure to properly adjust the brace before use may compromise rider safety and brace effectiveness.
-  Always attach your helmet correctly according to seller's guidelines. Ensure that all of your safety equipment has not passed beyond its recommended life span. Travel/race with safety as your primary principle.

If you have any questions regarding this product or its proper use, please contact Leatt<sup>®</sup> Corporation at:

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 No 50, Kiepersol Crescent, Atlas Gardens, Durbanville, Contermanskloof, 7550, Cape Town, RSA  
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 Email: info@leatt-brace.com

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### WARRANTY DISCLAIMER

**NO EXPRESS WARRANTIES WITH RESPECT TO THE BRACE OTHER THAN THOSE EXPRESSLY SET FORTH HEREIN HAVE BEEN PROVIDED.**

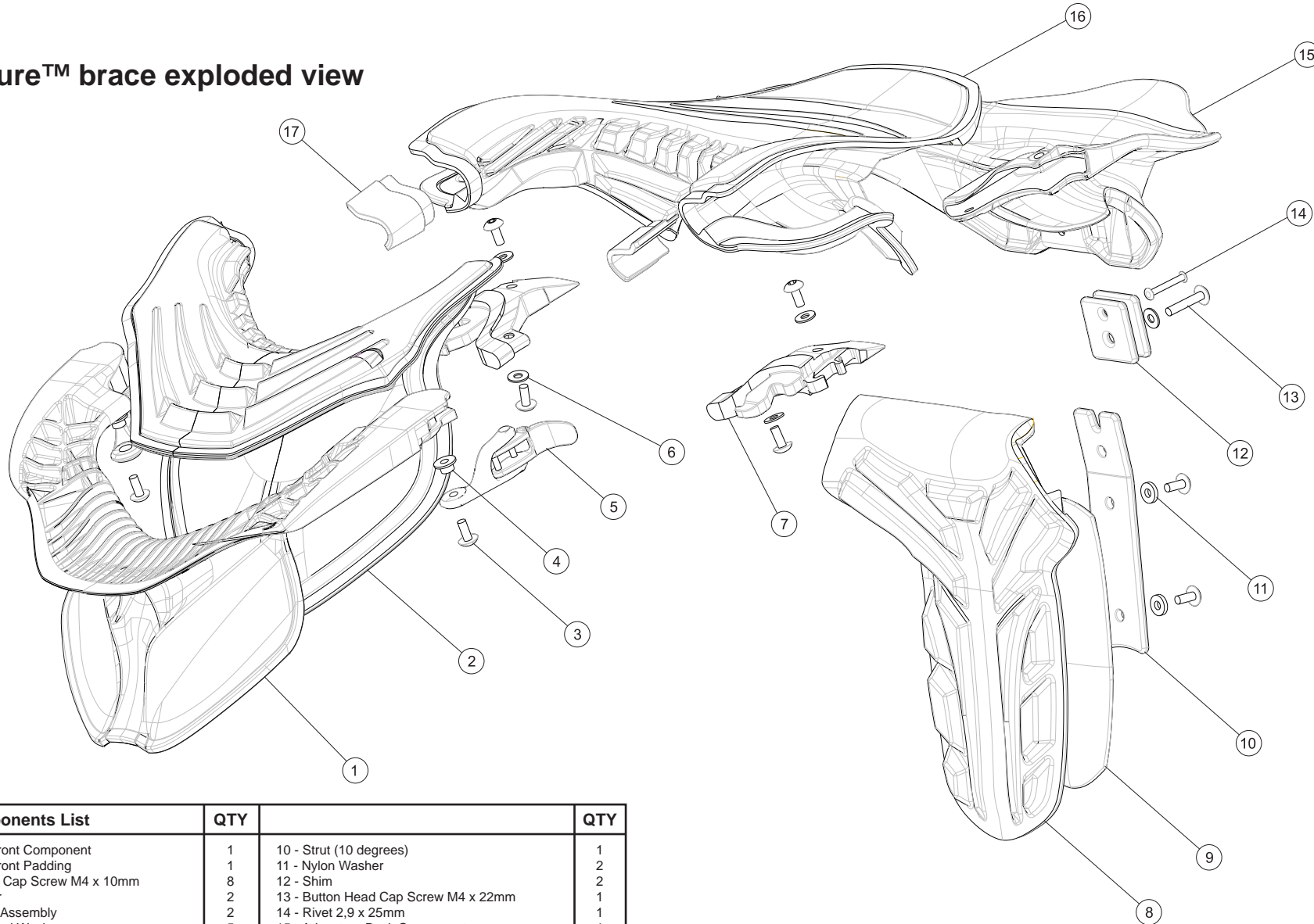
LEATT<sup>®</sup> CORPORATION UNDERTAKES NO RESPONSIBILITY FOR THE QUALITY OF THE GOODS EXCEPT AS OTHERWISE PROVIDED HEREIN. LEATT<sup>®</sup> CORPORATION TAKES NO RESPONSIBILITY THAT THE GOODS WILL BE FIT FOR ANY PARTICULAR PURPOSE FOR WHICH YOU MAY BE BUYING THE GOODS, EXCEPT AS OTHERWISE PROVIDED HEREIN. ALL IMPLIED WARRANTIES ARE HEREBY DISCLAIMED INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND OF FITNESS FOR A PARTICULAR PURPOSE.

## Leatt-Brace<sup>®</sup> ADventure™

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## ADventure™ brace exploded view



Parts/Components List	QTY		QTY
1 - Adventure Front Component	1	10 - Strut (10 degrees)	1
2 - Adventure Front Padding	1	11 - Nylon Washer	2
3 - Button Head Cap Screw M4 x 10mm	8	12 - Shim	2
4 - Step Washer	2	13 - Button Head Cap Screw M4 x 22mm	1
5 - Hinge Lever Assembly	2	14 - Rivet 2,9 x 25mm	1
6 - Stainless Steel Washer	5	15 - Adventure Back Component	1
7 - Pin	3 pairs	16 - Adventure Back Padding	1
8 - Adventure Thoracic Padding	1	17 - Adventure Padding Inserts	2
9 - Adventure Thoracic Component	1		

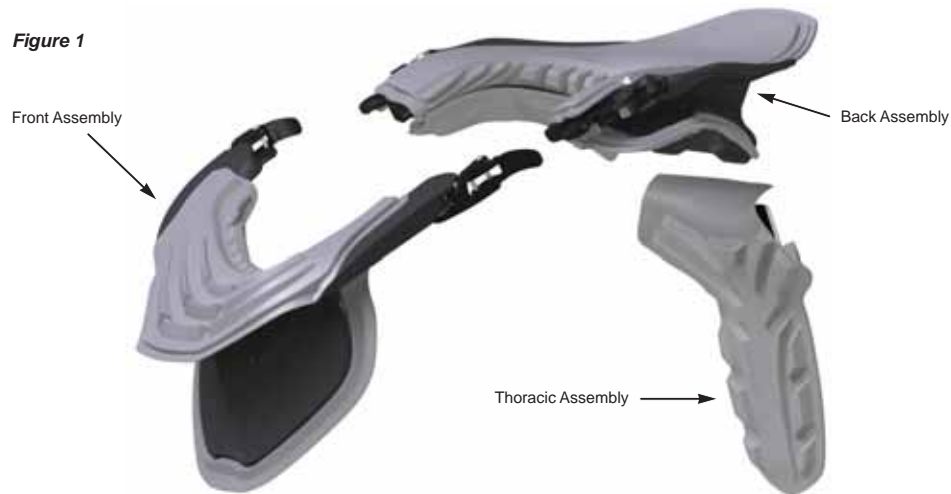
## Instruction manual introduction Leatt-Brace® ADventure™

Welcome to the world of Leatt-Brace® and thank you for choosing our product. The Leatt-Brace® you have purchased is based on years of academic research, extensive evaluation of the mechanisms of head and neck injuries, together with testing, both in test facilities and with simulation software, and also in conjunction with top drivers and riders.

Our design philosophy has always been to produce an effective neck injury prevention device with practical appeal as determined by our test riders. We will therefore always appreciate your feedback with regards to comfort and practicality for your chosen application of our product.

Please e-mail any comments you might have to [info@leatt-brace.com](mailto:info@leatt-brace.com).

The Leatt® ADventure™ Brace (*Figure 1*) has been designed to be set up in stages to suit your requirements. Please follow the fitment process which should take you about 20 minutes to complete.



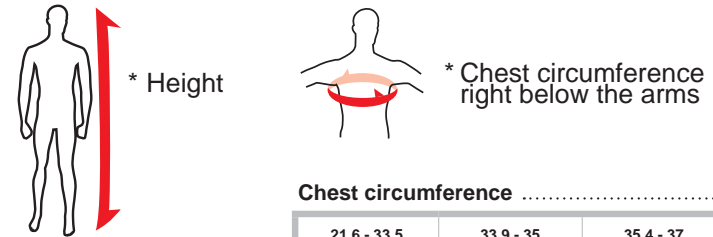
**Please note:** The product shown may vary in colour. Brace components are illustrated in contrasting colours to indicate individual identification.

## Leatt-Brace® sizing chart

The size of the brace you have purchased should be correct for your body shape and allows for adjustability to ensure correct fitment and comfort, no matter what your application is.

Please follow the below mentioned sizing chart to ensure that you have purchased the correct size Leatt-Brace®. The sizing chart is based on your height as well as your chest circumference right below the arms therefore make sure that you take the correct measurements before utilizing the chart below.

### Sizing Chart



Height .....	Chest circumference .....				Inches cm
	21.6 - 33.5	33.9 - 35	35.4 - 37	37.4 - 43.3+	
3'6" - 4'7"	106 - 139	sml			
4'7" - 5'1"	140 - 155	sml	sml/med		
5'1" - 5'4"	156 - 163	sml	sml/med	med	
5'4" - 5'5"	164 - 166	sml	sml/med	med	med
5'6" - 5'7"	167 - 169	sml	sml/med	med	med
5'7" - 5'8"	170 - 172	sml	sml/med	sml/med	med
5'8" - 5'9"	173 - 175	sml	sml	sml/med	med
5'9" - 5'10"	176 - 178	sml	sml	sml/med	med
5'10" - 5'11"	179 - 181	sml	sml	sml/med	med
5'11" - 6'	181 - 183		sml	sml/med	med
6' - 6'1"	183 - 185			sml/med	med
6'1" - 6'3"+	185 - 190+				med

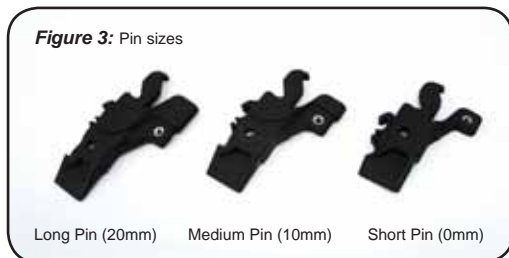
ft

cm

\* sml/med refers to either a medium on the smallest setting or a small on the biggest setting

## Leatt-Brace® fitment - step 1

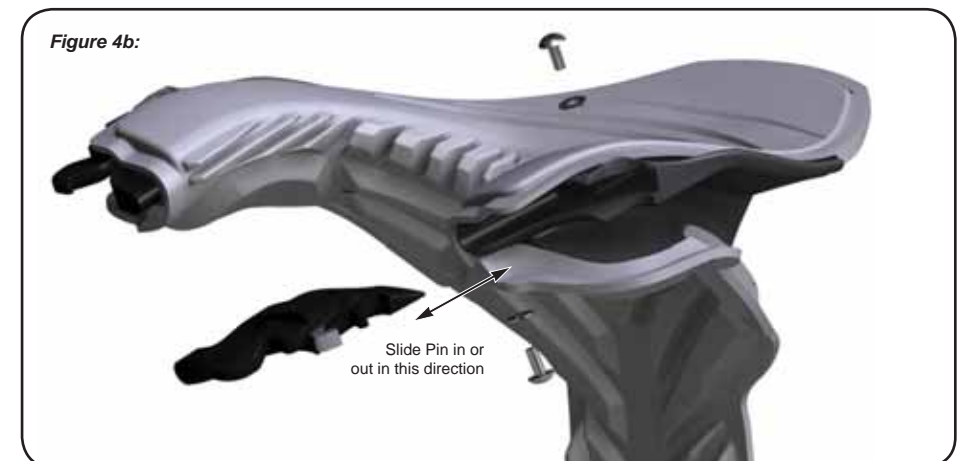
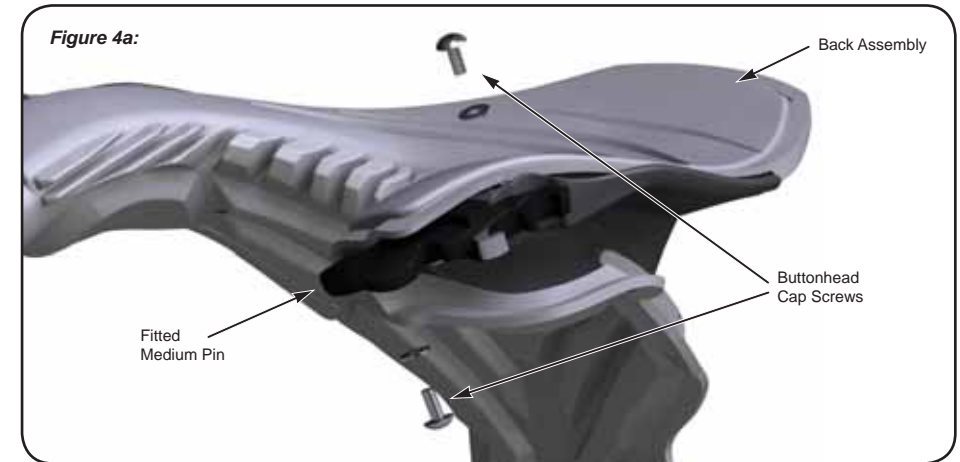
Your ADventure™ brace is supplied with three pairs of different sized Pins for adjustment. The Medium Pin is fitted as standard. To begin with, fit your brace without the thoracic assembly on your shoulders and chest as shown below in *Figure 2*.



**Adjustment with Pins**  
 If the brace is too loose around your neck with the fitted Medium Pin and does not sit comfortably on your shoulders and chest, fit the Short Pin (see *Figure 3*). If the brace is too short and therefore too tight, simply fit the Long Pin.

## Fitting the Pins

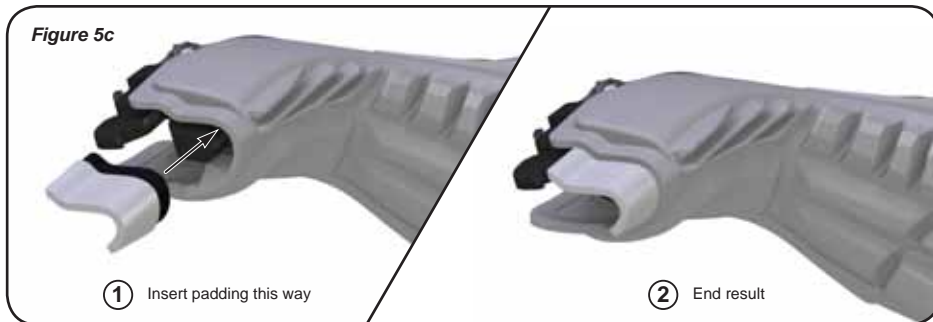
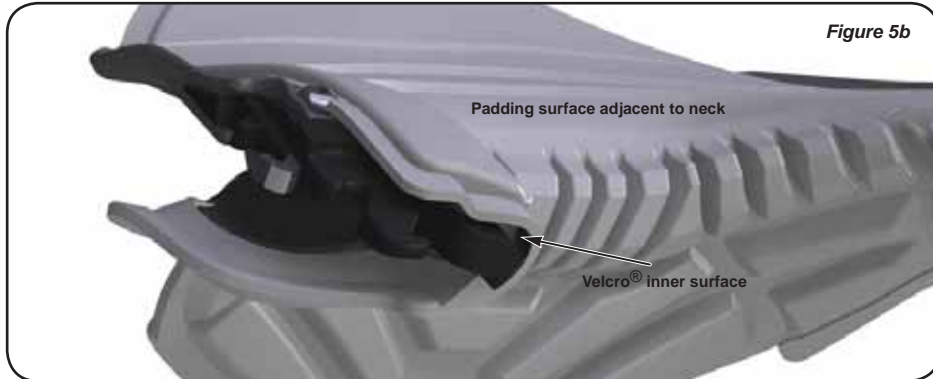
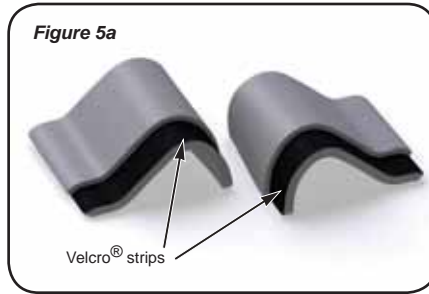
Unscrew the 2 Buttonhead Cap Screws (see *Figure 4a*) with the supplied Allen key. Slide the Pin out once the Cap Screws are removed (see *Figure 4b*) and replace by sliding the desired Pin back in the same way. Now screw in the 2 Buttonhead Cap Screws with its washers in place to secure the newly fitted Pin.



## Padding Inserts

When the 10 and 20mm Pins are used, fit the supplied Padding Inserts (*Figure 5a*) to cover the longer exposed Pins.

Padding Inserts and Padding join together with Velcro®. (*Figure 5b & 5c*)



## Strut and thoracic assembly - step 2

Now attach the strut onto the thoracic assembly as shown in *Figure 6*. You have been supplied with a 10 degree strut and a 7 degree wedge.

We recommend that you start with the standard 10 degree strut (*Figure 6a.*) This is the most commonly fitted strut for average sized riders.

### 7 Degree Wedge

Slender riders can insert the 7 Degree Wedge upright between the thoracic assembly and the strut (*Figure 6b*).

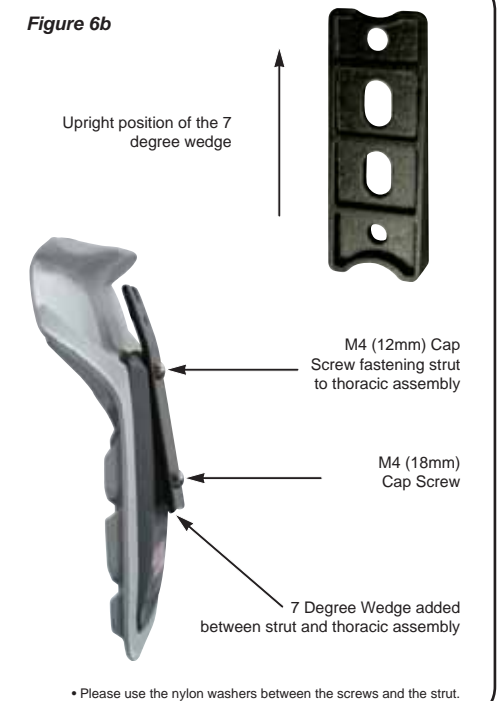
Larger riders can in turn invert the 7 degree wedge for a larger fit.



**Figure 6a**



**Figure 6b**

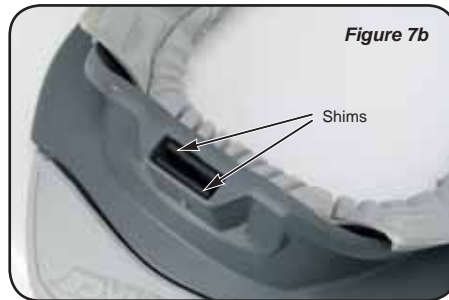


## Strut and thoracic assembly - step 2

(Continued)

Insert the strut into the back assembly of the brace (Figure 7a), starting with one Shim on either side (Figure 7b) of the strut. The strut and Shim will always be contained within the brace so that you can adjust the brace at any time. There is no need to fit the Locking Cap Screw at this time.

Now refit the brace. If the brace is pulled slightly backward, place the two Shims (Figure 7b) before the strut (towards the front portion of the brace), if the brace has become too loose, place the two Shims behind the strut (towards the back portion of the brace). If the lowermost portion of the thoracic assembly is located away from your back, use the 7 Degree Wedge. (refer to Figure 6b). You may now secure the Locking Cap Screw (see Figure 7a) that fastens the thoracic assembly to the back assembly.



## Opening and closing the Leatt-Brace®

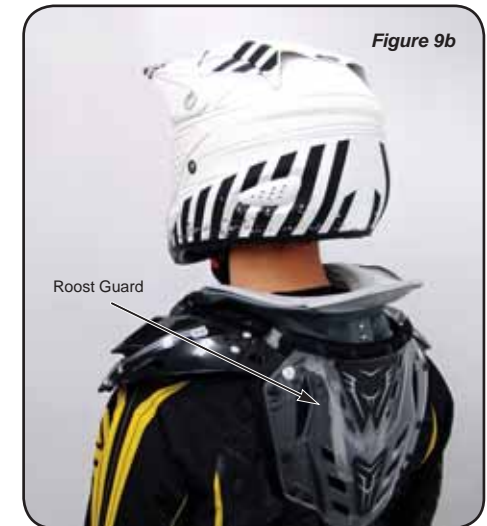
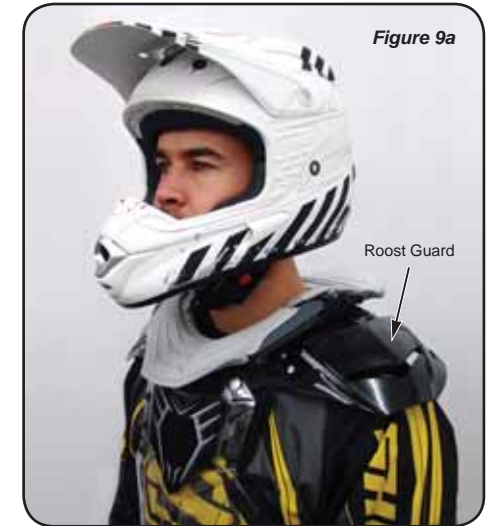
The Leatt-Brace® can be opened from the left or right (Figure 8a), or the front assembly can be completely removed (Figure 8b).



## Fitting the ADventure™ brace with a roost guard

When wearing a roost guard, the lower portion of the front assembly of the brace should be placed inside the roost guard and the upper portion of the front assembly should be outside the roost guard (Figure 9a). The same applies to the back upper and lower portions of the brace (Figure 9b).

If your roost guard is a smaller size, you may have to widen the head opening of the roost guard. Most roost guards allow for this adjustment. In the case of very small children, allow the front lower portion to rest on the outside of the roost guard. Some junior riders choose to remove the hard outer portion of the shoulder padding from their roost guards for comfort.



**Figure 9a & 9b:** Your ADventure™ Brace may be worn under or on top of Roost Guard as long as the thoracic assembly is under the back protector.

## Fitting the ADventure™ brace with a riding jacket

The ADventure™ Brace can be worn very comfortably and unobtrusively with a Riding Jacket. When wearing a Riding Jacket with the brace, ensure that the brace rests comfortably over your jacket (see Figure 10a & 10b).

The Riding Jacket will be difficult to close properly if an attempt is made to wear the ADventure™ Brace underneath the jacket.

Refer to Step 1 to adjust the fit and comfort of your brace on the chest and back.

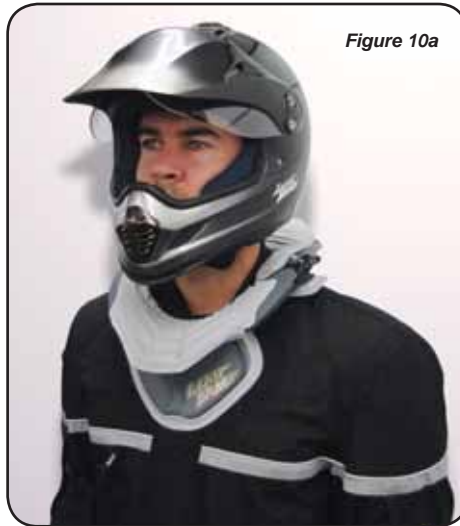


Figure 10a

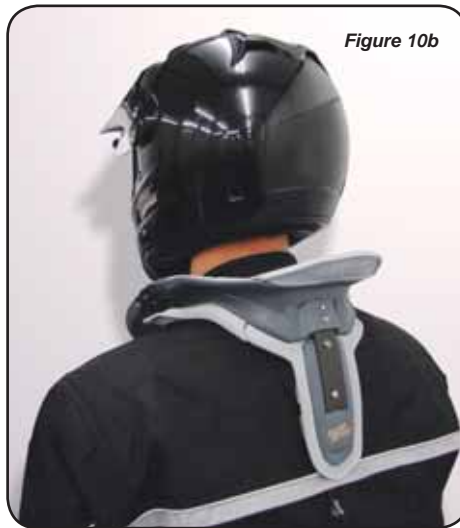


Figure 10b

Figure 10a & 10b: Your ADventure™ Brace may be worn comfortably over your Riding Jacket.

## Chest strap

Once your ADventure™ Brace is set up correctly to your body size and shape, attach the chest strap (see Figure 11a). The chest strap can provide additional stability and comfort.

The back portion of the Chest Strap has controlled stretch and should be attached with the Velcro® on the thoracic assembly (Figure 11b). The front portion of the Chest Strap has no stretch and should be attached with the Velcro® on the underside of the lower portion of the front assembly (Figure 11c).



Figure 11a

Fastening clip with adjustable tension strap



Figure 11b



Figure 11c

Fasten the plastic clips on each side of the strap by clipping one into the other (Figure 11a & 11c).

You can tighten or loosen the excess tension strap for comfort and stability.



Figure 11d

## Manufacturer's Instructions for use of the Leatt-Brace®

### Testing and approval of this product

The Leatt-Brace® has been tested against the manufacturer's specifications and EC Type - Examination certification has been issued by SGS United Kingdom, Ellesmere Port CH65 3EN, England UK; Notified Body No. 0120. It is CE marked to denote compliance with the EU Personal Protective Equipment Directive 89/686/EEC.

### Manufacturer's specifications

The Leatt-Brace® you have purchased is based on years of academic research, extensive evaluation of the mechanisms of head and neck injuries, together with testing, both in test facilities and with simulation software, and also in conjunction with top drivers and riders. The brace has been tested using various static and dynamic tests, but has not been tested on riders under race conditions for instrumented impact assessment.

Test specifications including the following have been used in the evaluation of this product:

- Eurotype Hybrid III instrumented sled tests (Land Mobility Technologies document No.P/2/00/00431, May 2004)
- BMW Pendulum Testing and Validation Model using Lifemod™ – BMW Test Facilities, Munich, Germany (2006)
- Innovations at BMW Motorrad in the development of equipment for motorcycle riders to reduce the risk of injuries based on the example of the Neck Brace System (proceedings of the 6th International Safety - Environment - Future Conference; Cologne, Germany, 9 – 10 October 2006)
- Side Impact Simulations Using a Validated Pendulum Test Methodology (Leatt® Corporation Biomechanics Division)
- Leatt® Manufacturing Test Specification Issue 2
- EN 340 – "Protective clothing – General Requirements"

The first five test specifications listed assess the ability of the Leatt-Brace® to reduce forwards and backwards movement of the wearer's head and neck in a collision, or when impacting the road surface. "Leatt® Manufacturing Test Specification Issue 2" includes evaluations of the resistance of the Leatt-Brace® fastenings to opening in the event of an impact. The chemical content of the materials and components used in the construction of the Leatt-Brace® has been assessed in accordance with the requirements of EN 340.

### Protection provided by the Leatt-Brace®

Motor Sports and racing can be dangerous. Participation in these activities can result in severe brain, head and neck injuries which may result in paralysis or death. There is currently no other neck protection system available for motorcyclists that can effectively help prevent all of the above potential injuries.

The design rationale behind the Leatt-Brace® is to bring the head to a controlled stop. This is achieved by providing a padded rigid structure that acts as an alternate load path for neck forces. Helmet impacts otherwise transmitted from the helmet to skull and then to the neck are re-directed from the helmet to the brace to other body structures in a safe way. The design of the Leatt-Brace® prevents the helmet/head from projecting over the brace and therefore prevents a fulcrum action, which has been documented in literature pertaining to the use of collar devices. The Leatt-Brace® works with most types of body armour and chest protectors. Over long distances, the Leatt-Brace® will also offer some relief from neck fatigue.

The Leatt® GPX neck brace system prevents the following extreme movements:

- head, forward – HyperFlexion
- head, rearward – HyperExtension
- head, sideways – Lateral HyperFlexion
- head/helmet, rearward on the neck – Posterior HyperTranslation
- spinal column compression – Axial loading, due to the effect of force on the helmet

Although the Leatt-Brace® is designed to help reduce the risk of such injuries, there is no guarantee that any injury will be prevented by the use of this or any other safety equipment. Read all instructions prior to use. Before putting on your Leatt-Brace® each time, please review and comply with the following cautions and instructions.

Perform any motor sport activity with caution and use/wear appropriate safety equipment.

For maximum performance, the Leatt-Brace® must be properly fitted and attached according to the instructions in the user manual. Use at your own risk.

### Model range

Variant	Application
• MotoGPX Club	Un-Restrained or Un-harnessed uses, such as: Motorcycles, ATV's Bicycles: Down Hill, BMX
• MotoGPX Sport	Un-Restrained or Un-harnessed uses, such as: Motorcycles, ATV's, Jetskis Bicycles: Down Hill, BMX. Lighter than the "Club" model
• ADventure™	Entry level motorcycle brace
• Moto KART	Go-kart and karting

### Size Range

Small: 4 - 16 years old (thin build) to fit wearer height: 97.5 – 165 cm

Medium: 16 years + (average to bigger build) to fit wearer height: 165 cm +

The brace has been tested on a wide range of users and vehicle types and should fit you and your vehicle. If not, minor adjustments may be required for proper fit. Failure to properly adjust the brace before use may compromise rider safety and brace effectiveness. When correctly-adjusted and worn with the user's safety helmet, the Leatt-Brace® should allow the full range of normal head and neck movements (i.e. looking up, looking down and looking side-to-side, such as when performing an over-the-shoulder check); the Leatt-Brace® and the helmet only coming into contact with each other as the full range of normal movement is reached.

If any resistance or discomfort is experienced when attempting to complete the full range of head and neck movements, or if the brace does not make contact with the helmet when the full range of movement is reached, further adjustment or an alternative size of Leatt-Brace® may be required.

In extreme circumstances, it may be necessary to purchase an alternative model of safety helmet in order to achieve the required level of compatibility and safety.

Please ask the retailer or contact Leatt-Brace® if you require further advice on sizing, adjustment or fitting.

### Cleaning

Wash only with gentle soap or detergent in cold water, rinse in cold water and dry with a soft cloth. Common substances applied to this brace (solvent, cleaners, hair tonics, etc.) can cause damage that may be invisible to the user and compromise the effectiveness/safety of the Leatt-Brace®.

Always refer to the material content label on the Leatt-Brace®. None of the materials used are known to contain anything that might cause an allergic reaction or be dangerous to health.

### Storage and transportation

Place on a clean, dry surface and store in a dry, well-ventilated environment away from direct sunlight and extremes of temperature. Do not place heavy objects on top of the Leatt-Brace®.

### Maintenance and Obsolescence

For maximum performance, the Leatt-Brace® must be inspected prior to each use. Stop using the Leatt-Brace® if any components show signs of damage or are worn, cracked, and/or deformed, or if the inside padding has deteriorated. Leatt® Corporation recommends that the Leatt-Brace® be replaced every 2 years under normal use conditions.

Should you experience a collision or if the Leatt-Brace® or any component shows any signs of damage, cracking, deformity and/or the inside padding is deteriorating, return the Leatt-Brace® to the seller for inspection or destroy and replace it. Please dispose of it in an environmentally friendly manner.

Do not drill holes, paint, cut, heat, bend, apply decals or stickers, or make any other modifications to the Leatt-Brace® unless authorized in advance by the Seller. Doing so may compromise the effectiveness/safety of the Leatt-Brace®.

### Use with other Personal Protective Equipment

The Leatt-Brace® is part of the protective equipment ensemble available for use by participants in cycle and motor sports activities. It is recommended that this product be used only in conjunction with a compatible full-face helmet. Always attach your helmet correctly according to manufacturer's guidelines. Ensure that all of your safety equipment has not passed beyond its recommended life span. Travel/race with safety as your primary principle.

## Looking after your Leatt-Brace®

You may want to wash your Leatt-Brace® after hard riding. The brace and integrated padding can be washed with a gentle soap or detergent in cold water, rinsed in cold water and dried with a cloth. Common substances applied to this brace [solvent, cleaners, hair tonics, etc.] can cause damage that may be invisible to the user and compromise the effectiveness/safety of the Leatt-Brace®.

For maximum performance the Leatt-Brace® must be inspected prior to each use. Stop using the Leatt-Brace® if any of its components, including but not limited to, the Front Component, Hinge Lever Assembly, Pins, Strut, Nylon Washers and/or the Back Component (See Parts/Components List on page 3) are worn, cracked and/or deformed, or if the inside padding is deteriorated.

We wish you many safe hours of enjoyable racing and riding with your Leatt-Brace®. Please do not hesitate in contacting us with any questions or comments at [info@leatt-brace.com](mailto:info@leatt-brace.com). We recommend that you replace your Leatt-Brace® every two years of normal use and replace any components that are damaged in a serious accident.



## INDEMNITY

As a condition of purchase/receipt of the Leatt-Brace®, the user has fully read and understood the User Manual and understands that although the brace is designed to help reduce brain, head and neck injuries when worn in conjunction with a full-faced helmet, there is no guarantee that any injury will be prevented by the use of the brace. Each brace must be set up for the individual user and be of the correct size and fit.

As a condition of purchase and/or receipt of the Leatt-Brace®, the user has read and familiarized himself/herself with the technical aspects, research and test results relating to the Leatt-Brace® provided at Leatt® Corporation's website ([www.leatt-brace.com](http://www.leatt-brace.com)) and understands the nature of the brace and its intended use and correct fitment.

As a condition of purchase and/or receipt of the Leatt-Brace®, the user understands and recognizes that the brace has not been tested on humans in race conditions for instrumented impact assessment and that this is a new design.

Should you not wish to accept the terms of this Indemnity, please return the Leatt-Brace®.

Always attach your helmet correctly according to manufacturer's guidelines, ensure all your safety equipment has not passed its recommended lifespan and travel/race with safety as an important principal.

As a condition of purchase and/or receipt of the Leatt-Brace®, the user waives any claims against Leatt® Corporation, the inventor, manufacturer, any subcontractor, agent or Global Distributor. Leatt® Corporation, the inventor, manufacturer, any subcontractor, agent of Global Distributor will under no circumstances be liable to any person for any damages, direct, indirect, bodily or otherwise including injury or death, that may be sustained by any person as a result of the use of the Leatt-Brace®, any alleged defect therein or its alleged failure to afford the protection offered by it or for any consequential loss of profits or damages suffered by any person, however such loss or damage may arise or for any other reason of from any other circumstances of whatsoever nature.

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Email: [info@leatt-brace.com](mailto:info@leatt-brace.com)

## WARRANTY DISCLAIMER

NO EXPRESS WARRANTIES WITH RESPECT TO THE BRACE OTHER THAN THOSE EXPRESSLY SET FORTH HEREIN HAVE BEEN PROVIDED.

LEATT® CORPORATION UNDERTAKES NO RESPONSIBILITY FOR THE QUALITY OF THE GOODS EXCEPT AS OTHERWISE PROVIDED HEREIN. LEATT® CORPORATION TAKES NO RESPONSIBILITY THAT THE GOODS WILL BE FIT FOR ANY PARTICULAR PURPOSE FOR WHICH YOU MAY BE BUYING THE GOODS, EXCEPT AS OTHERWISE PROVIDED HEREIN. ALL IMPLIED WARRANTIES ARE HEREBY DISCLAIMED INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND OF FITNESS FOR A PARTICULAR PURPOSE.



## CONTACT DETAILS

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### Postal Address:

Suite 109, Private Bag X3, Bloubergrant, 7443, South Africa



In co-operation with Wings For Life. A percentage of your Leatt-Brace® purchase price is donated to the Wings For Life spinal cord research foundation. [www.wingsforlife.com](http://www.wingsforlife.com)