

YAMAHA GRIZZLY & YAMAHA RHINO REAR AXLE INSTALLATION INSTRUCTIONS WITH G.I.S. (Gorilla Interlock System)

Patent Pending

- 1) Place ATV on jack and jack stands then remove tire.
- 2) Remove (2) A-arm bolts from outer knuckle.
- 3) Remove axle nut under dust cap and pull hub and knuckle.
- 4) Using a quick jerking motion pull axle out of rear differential.
- 5) **Do Not Put Dust Shield on your Gorilla Axle!** Axle may not install correctly with dust shield on. Use Square Cir Clip's on Gorilla Axle.
- 6) If installing both Rear Gorilla Axles, install G.I.S. into Inner Joint of Right Rear Gorilla Axle.

This is a (2) Man installation

- 7) Align splines of Gorilla Axle into Differential housing splines. Push Gorilla Axle into Differential.
- 8) After installed, place axle nut on end of Gorilla Axle and drive axle at a slight angle (several solid blows) into differential with brass hammer until axle is bottomed out in differential.
- 9) Reverse steps 1-4 for Left Side. G.I.S. will lock into place when both axles are installed. (Assure knuckle is not upside down) Torque axle nut to 75 lbs.

****NOTE** G.I.S. will only perform with left and right, Rear Gorilla Axles.**

****If installing only one Gorilla Axle, skip step 6.****



Cir-Clip & Dust Shield



DO NOT USE DUST SHIELD!!!!



**Axle Nut on Shaft.
Drive Axle into Diff. at slight angle**



**G.I.S. (patent pending) locks your
Gorilla Axles together!**